

CLAIMS

1. A method of manufacturing a flexible laminate substrate including a metal foil bonded onto at least one surface of a
5 heat-resistant adhesive film, the method comprising the steps of:

thermally laminating the heat-resistant adhesive film and the metal foil between one or more pairs of metal rolls via a protective film to fabricate a laminate in which the
10 heat-resistant adhesive film, the metal foil, and the protective film are bonded together; and

delaminating the protective film,
greater tension being applied to the laminate during the
15 delamination of the protective film than after the passage between the metal rolls.

2. The method of claim 1, wherein the tension on the laminate during the delamination of the protective film is from 50 N/m to 500 N/m inclusive.

20
3. The method of either one of claims 1 and 2, wherein the tension on the laminate after the passage between the metal rolls is from 10 N/m to 200 N/m inclusive.

25
4. The method of any one of claims 1 to 3, wherein the

tension after the passage between the metal rolls and before delamination is regulated using nip rolls.

- 5 5. The method of any one of claims 1 to 4, wherein during the delamination of the protective film, the laminate has a temperature less than or equal to a glass transition temperature of an adhesive layer in the heat-resistant adhesive film.
- 10 6. The method of any one of claims 1 to 5, wherein the protective film is non-thermoplastic.